





**ENFLEX VU-221-60A**

**ENFLEX-V**

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Olive Oil	Fair
Sulphuric Acid	Good
Detergent	Good

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**Drying Condition**

Drying Time(hr)	2
Drying Temperature(°C)	80-90

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**Molding Condition (°C)**

1st Zone (hopper)(°C)	230-240
2nd Zone(°C)	235-245
3rd Zone(°C)	240-250
Nozzle(°C)	245-255
Melt Temperature(°C)	245-265
Mold Temperature(°C)	80
Max Allowable Melt Temperature(°C)	

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**Extrusion Condition (°C)**

Feed Zone Temperature (°C)	170 - 190
Compression Zone Temperature (°C)	180 - 195
Melting Zone Temperature (°C)	195 - 205
Extruder Head Temperature (°C)	200 - 210
Die Temperature (°C)	200 - 220

